

**Generative Artificial Intelligence for Manufacturing** 



# The impact of human message ambiguity on the efficiency of collaborative robotics frameworks

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**Generative Artificial Intelligence for Manufacturing** 



## **The Problem**

Ambiguity refers to the quality of being open to multiple interpretations or meanings.

Ambiguity can arise in situations or contexts where a lack of clarity or precise information creates confusion about what is being conveyed or understood.





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### **The Problem**

### I saw someone on the hill with a telescope





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### **The Problem**



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### **The Problem**







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## **The Problem**

# Ambiguity means that the meaning of a message is

- unclear
- Vague
- open to interpretation

### Ambiguity can lead to

- confusion
- misunderstanding
- conflict
- missed opportunities





















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## **The Context**



Circular TwAIn develops a novel AI platform for circularity with the aim to increase the performance, resilience, and sustainability of direct manufacturing and process industries.





**AIM-NET** 



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#### The project is based on 2 fundamental concepts.

# Circular w<mark>Al</mark>n

system is vital.

#### **Collaborative AI**

Al technology is seen as meaningful support for the human worker on the shop floor – not as a replacement. The collaborative approach aims to reach performances that man or machine, acting independently, cannot reach.







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## **The Context**









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14









A. Computer-vision driven product identification for the disassembly of IT equipment



C. Real time planning of the disassembling operations



D. Collaborative robotics for the support of manual operations





- Lack of data
- Plan definition





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### Lack of data







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### Lack of data











- Synthetic data speeds up dataset generation process
  - **o** Automatic data labelling



























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0 · 1.0 1.00 - 0.8 1.00 0.78 0.6 Cosine Similarity () 0.92 1.00 0.78 - 0.4 1.00 0.87 0.79 0.92 - 0.2 0.82 0.79 0.85 0.88 1.00 0.0

Multimodal embedding























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## Facing Lack of data with Language Models



Object to manipulate

Object typically presents large variability

Lack of data

**User Promt** 

Scence description

Key information/ Ambiguity identification

Matching Validation





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Shaon Sutradhar, Afra María Pertusa Llopis, Daniel Gordo Martín, Gabriel Novas Domínguez, William Nevas Dias, Jawad Masood, and Santiago Muíños Landín Computer Component Disassembly using Al-based Object Detection and Collaborative Industrial Robot for Circular Management of WEEE (accepted and presented) 2<sup>nd</sup> International Conference on Frontiers of Artificial Intelligence, Ethics, and Multidisciplinary Applications 2024 to be published at Springer book series: Frontiers of Artificial Intelligence, Ethics and Multidisciplinary Applications (Electronic ISSN 2731-8133, Print ISSN 2731-8125)





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## **Human-Robot collaboration**

- Collaborative Robot
  - Universal Robot 10e (UR10e)
- Collaborative Screw driver
  - Spin Robotics SD70

















### Generative Artificial Intelligence for Manufacturing





### 'go for the screws that are fixing the fan'





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#ADRF24



# Set of features capturing different aspects of sentence complexity and modeling complexity by weighting metrics.



### Metrics

- Raw
  - Average word length
  - Average sentence length
- Morpho-syntatic
  - distribution of part-of-speech types
  - lexical diversity = unique lemmas / number of words.
  - lexical density= content words (verbs, nouns, adjectives and adverbs) / total tokens
- Syntatic
  - Distribution of syntactic dependency types
  - Parse tree depth
  - Subordinate clauses
  - Prepositional phrase
  - Dependency links



'go for the screws that are fixing the fan'





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Circular

wAIn

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- . 'go for the screws that are fixing the fan'
- 2. 'I take care of the base plate screw'
- 3. 'leave me the screws that are more difficult to observe'
- . 'leave me the most complicated ones'
- 5. 'leave to me the screws in which you have a low confidence rating'
- 6. 'leave to me the screws in which you have a confidence rate below 80%'









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# 'go for the screws that are fixing the fan' [('go', 'VB'), ('screws', 'NNS'), ('fixing', 'VBG'), ('fan', 'NN')]





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# 'go for the screws that are fixing the fan' [('go', 'VB'), ('screws', 'NNS'), ('fixing', 'VBG'), ('fan', 'NN')]

Cosine Similarity Query-Definitions for Word: go

change location; move, travel, or proceed, also metaphorically -	0.079	
follow a procedure or take a course -	0.076	
move away from a place into another direction -	0.092	
enter or assume a certain state or condition -	-0.046	- 0.075
be awarded; be allotted -	-0.073	
have a particular form -	0.021	
stretch out over a distance, space, time, or scope; run or extend between two points or beyond a certain point -	-0.1	0.050
follow a certain course -	0.047	- 0.050
be abolished or discarded –	-0.032	
be or continue to be in a certain condition -	-0.074	
make a certain noise or sound -	0.098	- 0.025
perform as expected when applied -	-0.062	0.025
to be spent or finished –	-0.079	
progress by being changed -	-0.029	
continue to live through hardship or adversity -	0.016	- 0.000
pass, fare, or elapse; of a certain state of affairs or action -	-0.055	
pass from physical life and lose all bodily attributes and functions necessary to sustain life -	-0.028	
be in the right place or situation –	0.0079	
be ranked or compare -	-0.022	0.025
begin or set in motion -	-0.037	
have a turn; make one's move in a game -	0.028	
be contained in -	-0.08	0.050
be sounded, played, or expressed -	0.012	0.050
blend or harmonize -	0.028	
lead, extend, or afford access	-0.073	
be the right size or shape; fit correctly or as desired -	-0.028	0.075
go through in search of something; search through someone's belongings in an unauthorized way -	0.021	0.075
be spent -	-0.051	
give support (to) or make a choice (of) one out of a group or number -	0.083	
stop operating or functioning -	0.058	0.100

go for the screws that are fixing the fan





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'go for the screws that are fixing the fan'
[('go', 'VB'), ('screws', 'NNS'), ('fixing', 'VBG'), ('fan', 'NN')]







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# TECHNOLOGY CENTRE

Circular **TwAln** 

### 'go for the screws that are fixing the fan'

### [('go', 'VB'), ('screws', 'NNS'), ('fixing', 'VBG'), ('fan', 'NN')]



Cosine Similarity Query-Definitions for Word: fan

go for the screws that are fixing the fan





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### 'go for the screws that are fixing the fan'

### [('go', 'VB'), ('screws', 'NNS'), ('fixing', 'VBG'), ('fan', 'NN')]

go (make a certain noise or sound) for the screws (a fastener with a tapered threaded shank and a slotted head) that are fixing (restore by replacing a part or putting together what is torn or broken) the fan (a device for creating a current of air by movement of a surface or surfaces)

























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### Summary











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## Summary



### Impact on planning





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## Limitations, Challenges and Outlook



### Limitations & Challenges

- Impact on perception
- Impact on planning

### Outlook

- Importance of consistent and clear messages
- Definition of metrics that quantifies que quality of the communication



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## Thank you!

